

Provisions for R22 O-320 Engine Installation Kit Instructions

Engine not included. (New or overhauled engines ordered from RHC have provisions kit installed.)

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact [RHC Customer Service](#) if parts are missing or damaged.

NOTE

Refer to R22 Maintenance Manual (MM) and R22 Illustrated Parts Catalog (IPC) for installation data.

ITEM	PART NUMBER	KIT CONTENTS	QTY
1	KI-2204Instr.	Kit Instructions	1
2	A305-7	Panel Assembly – Mid (small)	2
3	A305-8	Panel Assembly – Mid (large)	2
4	A305-13	Panel Assembly – LH (aft)	1
5	A305-14	Panel Assembly – RH (aft)	1
6	A305-17	Panel – LH (fwd)	1
7	A305-18	Panel – RH (fwd)	1
8	A306-1	Panel – RH Inboard (upper)	1
9	A306-2	Panel – RH Inboard (lower)	1
10	A308-1	Cover Assembly – RH	1
11	A309-15	Panel Assembly – RH Inboard (corner)	1
12	A310-1	Panel – LH Inboard (upper)	1
13	A310-2	Panel – LH Inboard (lower)	1
14	A312-1	Cover Assembly – LH	1
15	A313-1	Panel Assembly – LH Aft	1
16	A449-1	Cover Assembly – Outboard	2
17	A484-3	Plate	4
18	A487-1	Retainer (straight)	2
19	A487-2	Retainer (bent)	2
20	A729-31*	Tube	1
21	A785-7	Hose – Air (alternator cooling)	1
22	B173-1	V-belt – Alternator	1
23	B401-1	Grommet	8
24	D774-13	Spring	4

* Use with A727-1 Breather Tube (0.75-inch diameter). Refer to R22 IPC Figure 71-1.