

**R66 SERVICE BULLETIN SB-24**

**DATE:** 05 November 2018

**TO:** R66-series Owners, Operators, and Maintenance Personnel

**SUBJECT:** Auxiliary Fuel System Relay

**ROTORCRAFT AFFECTED:** R66 Helicopters S/N 0893 and prior equipped with Auxiliary Fuel System.

**TIME OF COMPLIANCE:** Within next 100 flight hours or by 05 February 2019, whichever occurs first.

**BACKGROUND:** The B280-10 Relay Assembly and G655-3 Time Delay Assembly are being replaced with a new solid state module to improve system reliability.

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**COMPLIANCE PROCEDURE:**

1. For each affected helicopter, order one KI-239-4 kit from RHC Customer Service.
2. Install parts per kit instructions.
3. Make appropriate maintenance record entries.

**APPROXIMATE COST:**

Parts: No charge for KI-239-4 kit if ordered by 05 February 2019. Reference helicopter serial number.

Labor: 1.0 man-hour.