

R66 Interior Furnishings Installation Kit Instructions

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact RHC Customer Service if parts are missing or damaged.

NOTE

Refer to R66 Maintenance Manual and R66 Illustrated Parts Catalog for installation data.

ITEM	PART NUMBER	KIT CONTENTS	QTY
1	KI-6603 Instr.	Kit Instructions	1
2	A130-33	Spacer	10
3	A677-4	Boot – Cyclic Stick	1
4	A745-1	Strap	1
5	A912-1	Pocket Assembly – RH (seat)	1
6	A912-6	Pocket Assembly – Console	2
7	A913-1	Strip – Pocket Assembly (seat, long)	1
8	A913-2	Strip – Pocket Assembly (seat, short)	1
9	A913-5	Strip – Pocket Assembly (console, long)	4
10	A950-1	Guard Assembly – Fuel Valve	1
11	A950-3	Guard Assembly – Fuel Cut-off	1
12	B175-11-10.25	Hook Tape (10.25-inch length)	1
13	B175-11-14.0	Hook Tape (14.0-inch length)	1
14	B175-11-15.0	Hook Tape (15.0-inch length)	1
15	B175-11-15.25	Hook Tape (15.25-inch length)	2
16	B175-11-17.25	Hook Tape (17.25-inch length)	2
17	B175-11-20.0	Hook Tape (20.0-inch length)	1
18	B175-11-21.0	Hook Tape (21.0-inch length)	1
19	B175-13-5.0	Hook Tape (5.0-inch length)	2
20	B175-13-11.0	Hook Tape (11.0-inch length)	4
21	B175-13-15.0	Hook Tape (15.0-inch length)	2
22	B175-24	Hook Disk (self-adhesive)	11
23	B204-1	Blind Rivet	2
24	B204-2	Blind Rivet	41
25	B270-1	Sealant – Polysulfide (2-part, 2-oz tube)	1
26	B270-8QT	Adhesive – Contact (1-quart container)	1
27	B270-18	Adhesive – Weatherstrip (5-oz tube)	1
28	B392-3	Cover	1
29	B632-1	Channel – License Holder	1
30	C212-1	Trim (fwd)	2
31	C212-2	Trim (aft)	2

ITEM	PART NUMBER	KIT CONTENTS (Cont'd)	QTY
32	C212-3	Patch	4
33	C420-2*	Cover Assembly	1
34	C424-2	Padding	1
35	F003-5	Insulation – LH (forward headliner)	1
36	F003-6	Insulation – RH (forward headliner)	1
37	F003-7*	Insulation – LH (aft headliner, non-air conditioned helicopters)	1
	F003-17*	Insulation – LH (aft headliner, air conditioned helicopters)	1
38	F003-8	Insulation – LH & RH (lower, forward-side bulkhead)	2
39	F003-9	Insulation – Center (forward-side bulkhead)	1
40	F003-10	Insulation – LH & RH (upper, forward-side bulkhead)	2
41	F003-14	Insulation – Center (aft-side bulkhead)	1
42	F003-15*	Insulation – RH (aft headliner, non-air conditioned helicopters)	1
	F003-18*	Insulation – RH (aft headliner, air conditioned helicopters)	1
43	F003-21	Insulation – LH (aft-side bulkhead)	1
44	F003-22	Insulation – RH (aft-side bulkhead)	1
45	F003-23	Seat Back Assembly – Outboard (aft)	2
46	F444-1	Cyclic Box Cover	1
47	F469-1*	Carpet Assembly – LH (forward floor, no floor switch)	1
	F469-23*	Carpet Assembly – LH (forward floor, with intercom & transmit floor switches)	1
48	F469-2*	Carpet Assembly – RH (forward floor)	1
49	F469-5*	Carpet Assembly – LH (aft floor)	1
50	F469-6*	Carpet Assembly – RH (aft floor)	1
51	F469-7*	Carpet Assembly – LH (deck)	1
52	F469-9*	Carpet – LH (aft chin)	1
53	F469-10*	Carpet – RH (aft chin)	1
54	F469-11*	Carpet Assembly – LH (forward chin)	1
55	F469-12*	Carpet Assembly – RH (forward chin)	1
56	F469-13*	Carpet Assembly – LH (aft, side)	1
57	F469-14*	Carpet Assembly – RH (aft, side)	1
58	F469-15*	Carpet – Nose	1
59	F469-24*	Carpet Assembly – RH (deck)	1
	F469-8*	Carpet Assembly – RH (deck; early model helicopters without external power/charger plug)	1
60	F469-25	Liner Assembly (baggage compartment floor)	1
61	F469-26	Liner Assembly (baggage compartment firewall)	1
62	F470-5	Liner – LH (under seat assembly)	1
63	F470-6	Liner – RH (under seat assembly)	1
64	F470-7	Liner – LH (under seat assembly)	1
65	F470-8	Liner – RH (under seat assembly)	1
66	F470-9	Liner – LH (under seat assembly)	1
67	F470-10	Liner – RH (under seat assembly)	1

ITEM	PART NUMBER	KIT CONTENTS (Cont'd)	QTY
68	F680-1	Cover Assembly – Collective (co-pilot; incl. boot)	1
69	F680-3	Cover Assembly – Collective (pilot; incl. boot)	1
70	F921-1*	Seat Assembly – Aft (outboard, each side)	2
71	F928-1*	Seat Assembly – RH (forward)	1
72	F930-1*	Seat Assembly – LH (forward)	1
73	F931-1*	Seat Assembly – Middle (aft)	1
74	F932-1*	Backrest Assembly – Middle (aft)	1
75	F936-1*	Backrest Assembly – Forward	2
76	G469-1	Scuff Plate Assembly – LH (forward)	1
77	G469-2	Scuff Plate – RH (forward)	1
78	KI-6603A	Aft Headliner Kit (non-air conditioned helicopters; includes items 37 and 42)	1
	KI-6603B	Aft Headliner Kit (air conditioned helicopters; includes items 37 and 42)	1
79	AN525-832R10	Screw	10
80	13-07900	License Holder	1
81	MS20002-4	Washer	12
82	MS21042L08	Nut	27
83	MS27039C0806	Screw	104
84	NAS1149FN632P	Washer	13
85	NAS9301B-4-04	Rivet	6
	NAS9301B-4-05	Rivet	6

* Part is available in more than one color.