

KI-2207 A017-1 Swashplate Installation Kit Instructions

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact [RHC Customer Service](#) if parts are missing or damaged.

NOTE

Refer to R22 Maintenance Manual and R22 Illustrated Parts Catalog for installation data.

ITEM	PART NUMBER	KIT CONTENTS	QTY
1	KI-2207 Instr.	Kit Instructions	1
2	A105-17	Journal	8
3	A115-1	Spacer	14
4	A117-45	Shim	4
5	A117-46	Shim	4
6	A117-47	Shim	4
7	A141-43	Washer	8
8	A150-1	Droop Stop	2
9	A203-8	Yoke Assembly	2
10	A204-1	Scissor Arm	2
11	A205-9	Fork Assembly	2
12	A210-1	Key	1
13	A214-3	Washer	6
14	A255-1	Counter Weight	2
15	A255-2	Counter Weight	2
16	A258-1	Pitch Link Assembly	2
17	A480-1	Boot	1
18	B151-3	Teeter Stop	2
19	B163-1	Rod End	2
20	B226-2	Teeter Stop Bracket	2
21	B330-13	Palnut	12
22	B330-16	Palnut	4
23	B491-1	Tube Assembly	1
24	D210-3	Nut	6
25	D210-4	Nut	14
26	D210-5	Nut	2
27	AN3-16A	Bolt	6
28	AN316-5R	Nut	2

ITEM	PART NUMBER	KIT CONTENTS (Cont'd)	QTY
29	AN970-4	Washer	7
30	MS3367-6-0	Ty-Rap	1
31	MS3367-7-9	Ty-Rap	1
32	NAS1149F0332P	Washer	12
33	NAS1149F0432P	Washer	13
34	NAS1149F0463P	Washer	2
35	NAS1149F0516P	Washer	2
36	NAS1149F0532P	Washer	5
37	NAS1149F0563P	Washer	3
38	NAS6604-17	Bolt	4
39	NAS6604-22	Bolt	1
40	NAS6604-24	Bolt	2
41	NAS6604-27	Bolt	1
42	NAS6604-31	Bolt	4
43	NAS6605-28	Bolt	1
44	NAS6605-46	Bolt	1