

R22 SERVICE LETTER SL-70

R44 SERVICE LETTER SL-55

R66 SERVICE LETTER SL-15

DATE: 07 November 2016

TO: R22, R44 & R44 II, and R66 Owners, Operators, and Maintenance Personnel

SUBJECT: Main Rotor Blade Tip Fasteners

BACKGROUND: Torque for main rotor blade tip cover screws and tip weight screws has been changed to reduce the chance of damaging the associated thread insert or nutplate.

COMPLIANCE PROCEDURE:

When installing main rotor blade tip cover screws and tip (balance) weight screws, torque screws to 40 inch-pounds wet with A257-9 anti-seize.