

R22 SERVICE LETTER SL-72

DATE: 21 November 2016

TO: R22 Owners, Operators, and Maintenance Personnel

SUBJECT: New A020-90 & A047-6 Upper Frame Installation

BACKGROUND: A020-2 and A047-1 upper frames have been superseded by A020-90 and A047-6 upper frames, which feature an integral inboard support for the A316-1 bellcrank. Approved alteration of existing A314-3 support is required when replacing superseded upper frames.

COMPLIANCE PROCEDURE:

When replacing A020-2 or A047-1 upper frame with A020-9 or A047-6 upper frame, remove and discard A314-7 clip & attaching rivets, and trim upper portion of A314-3 support as shown. Smooth reworked edges and coat bare metal with primer.

