

2901 Airport Drive, Torrance, California 90505

R44

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SERVICE LETTER SL-26

DATE: 24 November 2003

TO: All R44 Owners, Operators, and Service Centers

SUBJECT: Low RPM Warning Horn

ROTORCRAFT AFFECTED: All 28-volt R44 Helicopters and R44 II Helicopters S/N 10002 thru 10209 except 10033, 10092, 10173, 10180, 10182, 10189, 10204, and 10207.

<u>BACKGROUND:</u> RHC has found some 28-volt low RPM warning horns with low internal resistance. These horns may malfunction after a limited time in service.

COMPLIANCE PROCEDURE:

During next 100-hour inspection, determine low RPM warning horn resistance as follows:

- 1. Remove low RPM warning lamp.
- 2. With master battery switch off and collective full down, measure electrical resistance in lamp socket between threads and center contact.
- 3. Resistance should measure between 66 and 100 ohms (resistance above 100 ohms is likely due to a poor contact). If resistance is less than 66 ohms, replace B320-3 horn. Refer to R44 Illustrated Parts Catalog Figure 8-15 for horn access.
 - NOTE: If replacing B320-3 horn, ensure A479-1 plate slips over horn without force. Open hole in plate using sandpaper if required for slip fit over horn. Also ensure A479-2 ring is centered on horn.
- 4. Reinstall low RPM warning lamp and functional test low RPM warning system.