ROBINSON HELICOPTER COMPANY

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Page 1 of 1

R22 SERVICE LETTER SL-52 (supersedes R22 SL-49)

R44 SERVICE LETTER SL-23

(supersedes R44 SL-16)

DATE: 01 August 2001

TO: R22/R44 Owners, Operators, and Service Centers

SUBJECT: Master Battery Relay Upgrade

ROTORCRAFT AFFECTED: All R22 and 14-volt R44 helicopters.

BACKGROUND: Master battery relay P/N 70-906 has been superseded with a more reliable master battery relay, P/N B415-1. Since wiring modification is required when replacing P/N 70-906 relays, kits have been developed to ease installation.

COMPLIANCE PROCEDURE:

When replacing relay P/N 70-906, order the appropriate following kit from RHC Customer Service:

For R22	
KI-154	R22 14V Aft Battery Relay Upgrade Kit or
KI-158	R22 14V Forward Battery Relay Upgrade Kit
<u>For R44</u>	
KI-153	R44 14V Forward Battery Relay Upgrade Kit
KI-159	or R44 14V Aft Battery Relay Upgrade Kit