

2901 Airport Drive, Torrance, California 90505

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R22 SERVICE BULLETIN SB-106

- DATE: 21 February 2012
- TO: R22 owners, operators, and maintenance personnel
- **SUBJECT:** Rotor Brake Switch

ROTORCRAFT AFFECTED: R22 helicopters S/N 0002 thru 4532.

- **<u>TIME OF COMPLIANCE</u>**: Within next 150 flight hours or by 31 May 2012, whichever occurs first.
- **BACKGROUND:** Current production R22-series helicopters have a more rugged, environmentally sealed rotor brake switch. This bulletin requires replacement of earlier switches.

COMPLIANCE PROCEDURE:

- 1. Order one D049-4 harness assembly, and MS3367-4-9 ty-raps as required.
- 2. Turn BATTERY switch OFF. Remove aft cowling.
- Refer to R22 Illustrated Parts Catalog (IPC) Figure 7-29. Remove hardware securing B049-8 harness assembly switch to B113-2 link, exercising care to avoid losing small NAS620-4 washers. Cut & discard ty-raps as required, disconnect B049-8 harness from airframe harness at connectors, and discard harness.
- Refer to R22 Maintenance Manual (MM) Figure 7-16A. Install hardware securing D049-4 harness assembly switch to B113-2 link. Adjust position of switch on link so switch opens and closes when gap between B112-1 lever and B110-1 arm is 0.20-0.30 inch. Verify switch security.
- 5. Refer to Figure 1. Connect D049-4 harness to airframe harness at connectors, routing wires to provide slack as shown. Install MS3367-4-9 ty-raps as required; cinch ty-raps until snug without over-tightening, and trim tips flush with heads. Clean up debris.
- 6. Install aft cowling. Connect and secure antenna wiring, as applicable.
- 7. Turn BATTERY switch ON and function check ROTOR BRAKE warning light. Turn BATTERY switch OFF.
- 8. Make appropriate maintenance record entries.

Approximate Cost:

Parts: No charge for D049-4 harness assembly, if ordered by 31 May 2012. Reference helicopter serial number.

Procure parts from any R22 Dealer or Service Center, or order directly from assigned <u>RHC Customer Service Representative</u> via email, fax, or phone.

Labor: 0.7 man-hour.

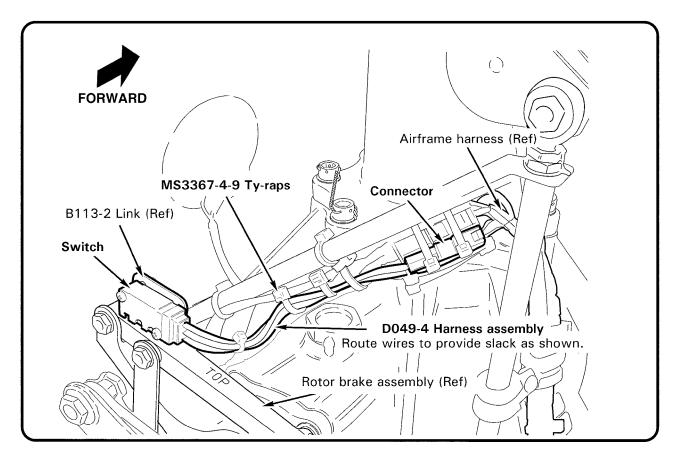


FIGURE 1